

Enphase Energy

Analyst Day

November 2015

Safe harbor

Use of forward-looking statements

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Agenda

Paul Nahi

Enphase Energy vision

Martin Fornage

Technology for cost reduction

Greg Steele

Engineering for cost reduction

Darien Spencer

Operations and automation for cost reduction

Stefan Zschiegner

Product cost reduction roadmap

Raghu Belur

Home energy systems roadmap

Stefan Zschiegner

Enlighten demo



Paul Nahi

President and CEO

Enphase focus and priorities

Enphase is executing on its strategy to address market-driven cost pressures in the near term, while positioning the company for long-term growth:

- [1] Significantly reduce the cost of a solar system through product cost reduction and simplification of the installation process**
- [2] Create a total energy solution for homes and businesses through the development of new products, features and services**

Enphase goals

- [1] Invest in our next generation technology to reduce costs by 50% in 24 months, towards \$0.10 per Watt**
- [2] Provide our partners with best-in-class power electronics, storage solutions, communications, and load control all managed by a cloud based energy management system**



Martin Fornage

Chief Technology Officer

Enphase 10 years of innovation

First predictive digital control system

First custom chip

First Mixed signal ASIC

Next Gen power train control design

Next Gen power train first operation

Next Gen enclosure prototypes

2006

2015



First microinverter system introduced



1 million units shipped, Enphase expands globally



Fourth-generation technology introduced

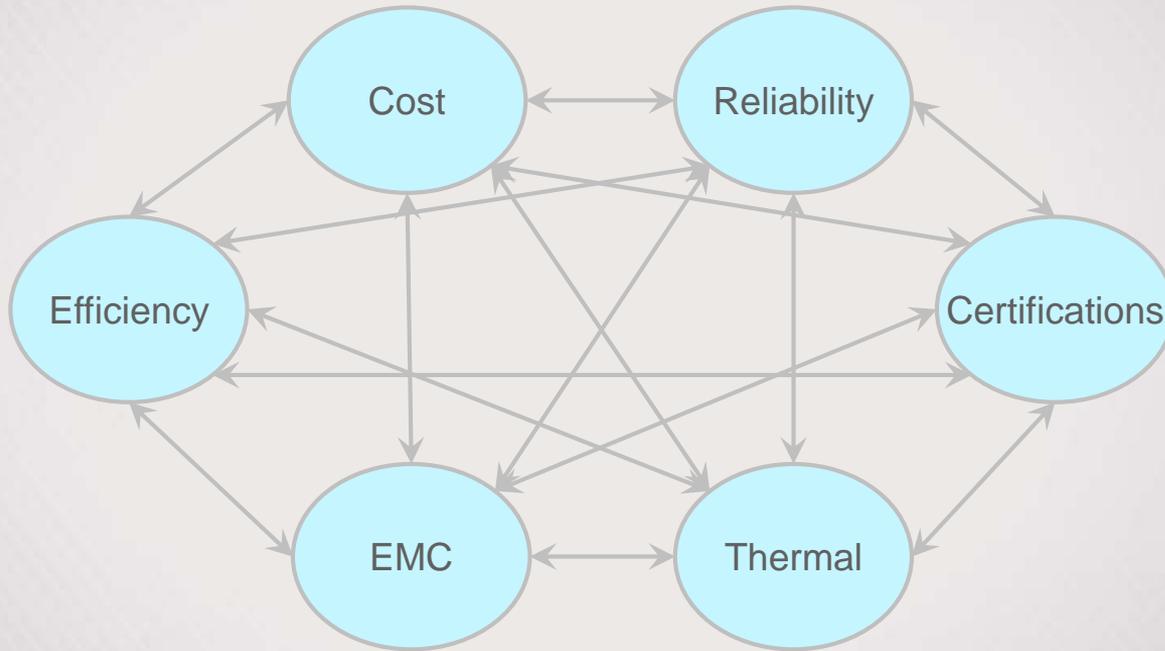


AC battery announced



Fifth-generation Introduced

Microinverter design constraints are difficult to balance



General design philosophy

- The **System** approach is critical
- System behavior is defined by **Software**
- **Distributed architecture** wins
- **Digital control** wins

The approach to inverter system design

- Choose a low noise, high efficiency **power train**
- Move to a **polymeric enclosure**
- Simplify the **wiring**
- Simplify the **installation**

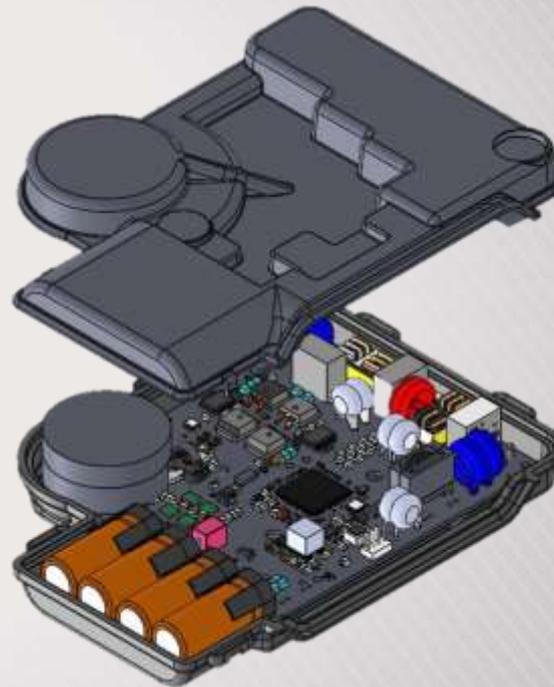
Enphase power train and control

- **Advanced power train features**
 - Fully resonant, soft-switched, bidirectional, single-stage converter
 - World's first sub-cycle control capability
 - Much improved EMC signature
 - WBG semiconductors can be used to further reduce cost and increase efficiency
- **Additional integration opportunities**

Polymeric enclosure

Low-noise power train allows for **polymeric enclosure**

- Reduced mechanical stress on components
- Lowest transformation cost
- Higher freedom of design
- Improved thermal performance
- No ground wire
- Embedded bulkhead connectors reduce number of cables needed



2-wire cable system

Polymeric enclosure enables a **2-wire AC cable**

- Less than half the weight per inverter
- Easier installation
 - More flexible
 - Much smaller bend radius



AC module

Advances in size, weight and technology enable the **AC module**

- Next level of integration with PV module
- Eliminates unnecessary components like extra wire and bypass diodes
- Possible removal of PV junction box





Greg Steele

Senior VP of Engineering

Key technologies to enable cost reductions

Architectural design and silicon integration



Magnetics design



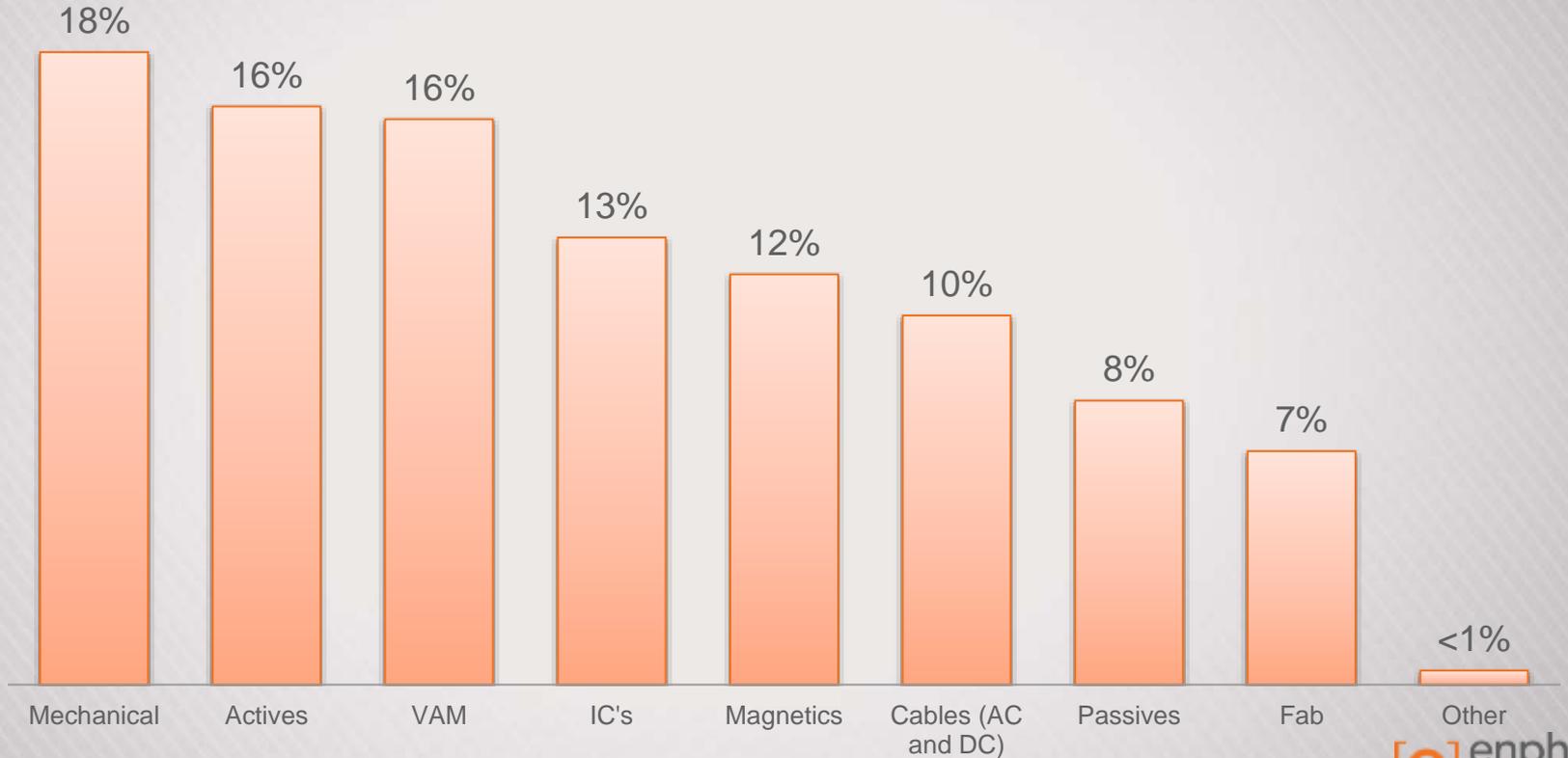
Polymer enclosure



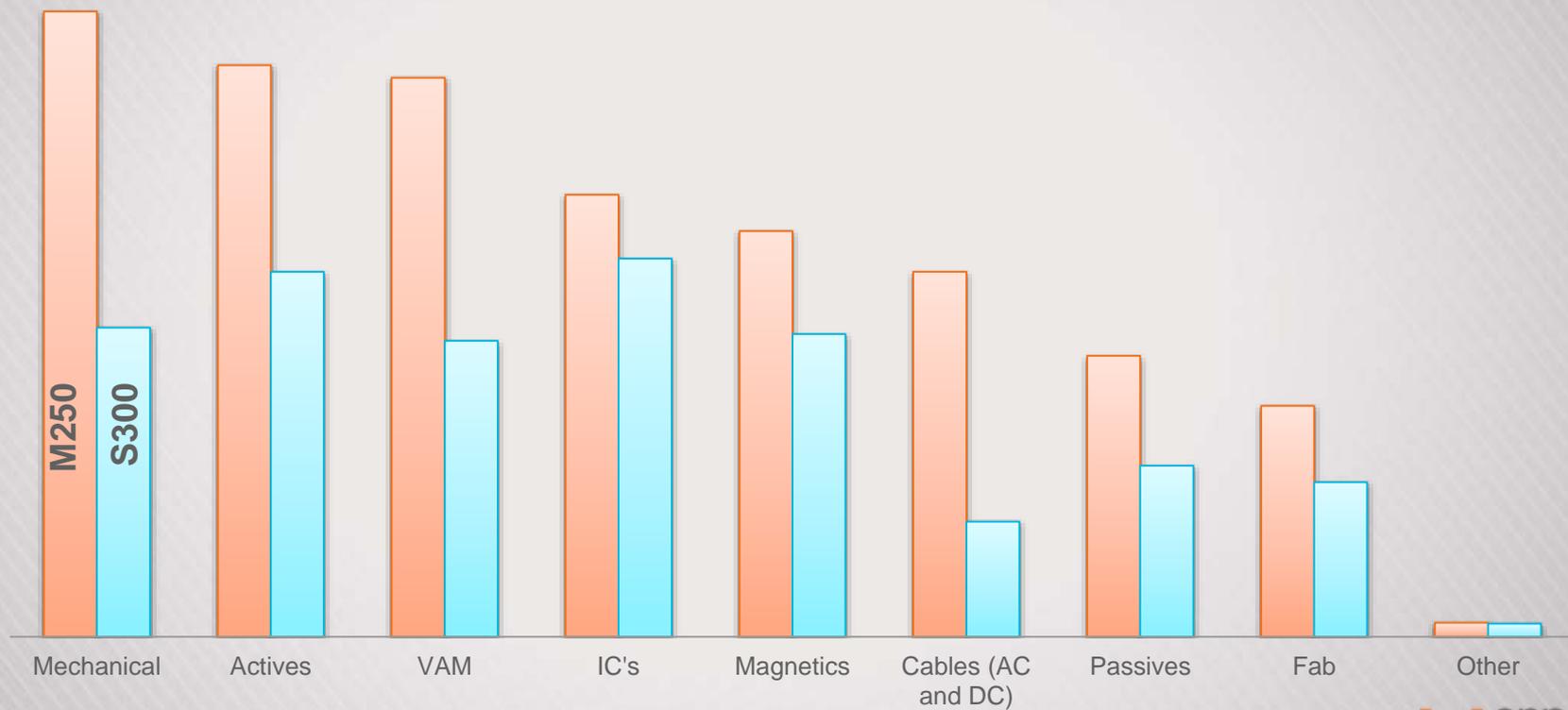
Cable simplification



Where is the cost in the inverter today (M250)?



Where will the cost be in the future (S300)?



Cost reduction – “By the numbers”



**M250
2015**

Part count	396
ASIC count	1
ASIC gates (millions)	1.8
AC cable wires	4
Weight (kg)	1.66
AC cable weight (kg)	0.985
Max AC power	250W

Cost reduction – “By the numbers”



	M250 2015	S290 2016	% change
Part count	396	339	-14%
ASIC count	1	1	
ASIC gates (millions)	1.8	2.8	+55%
AC cable wires	4	2	-50%
Weight (kg)	1.66	1.38	-17%
AC cable weight (kg)	0.985	0.407	-59%
Max AC power	250W	290W	+16%

Cost reduction – “By the numbers”



	M250 2015	S290 2016	S300 2017	% change
Part count	396	339	250	-37%
ASIC count	1	1	3	+200%
ASIC gates (millions)	1.8	2.8	5	+178%
AC cable wires	4	2	2	-50%
Weight (kg)	1.66	1.38	1.15	-31%
AC cable weight (kg)	0.985	0.407	0.407	-59%
Max AC power	250W	290W	300W	+20%

Enphase semiconductor development

- 8th generation
- 2.8 million gates
- Designed in partnership with TSMC
 - 30-person design team in Silicon Valley
- TSMC 55nm LP CMOS process for SoC



Substantial reduction in size and cost

Residential and commercial microinverters



M250



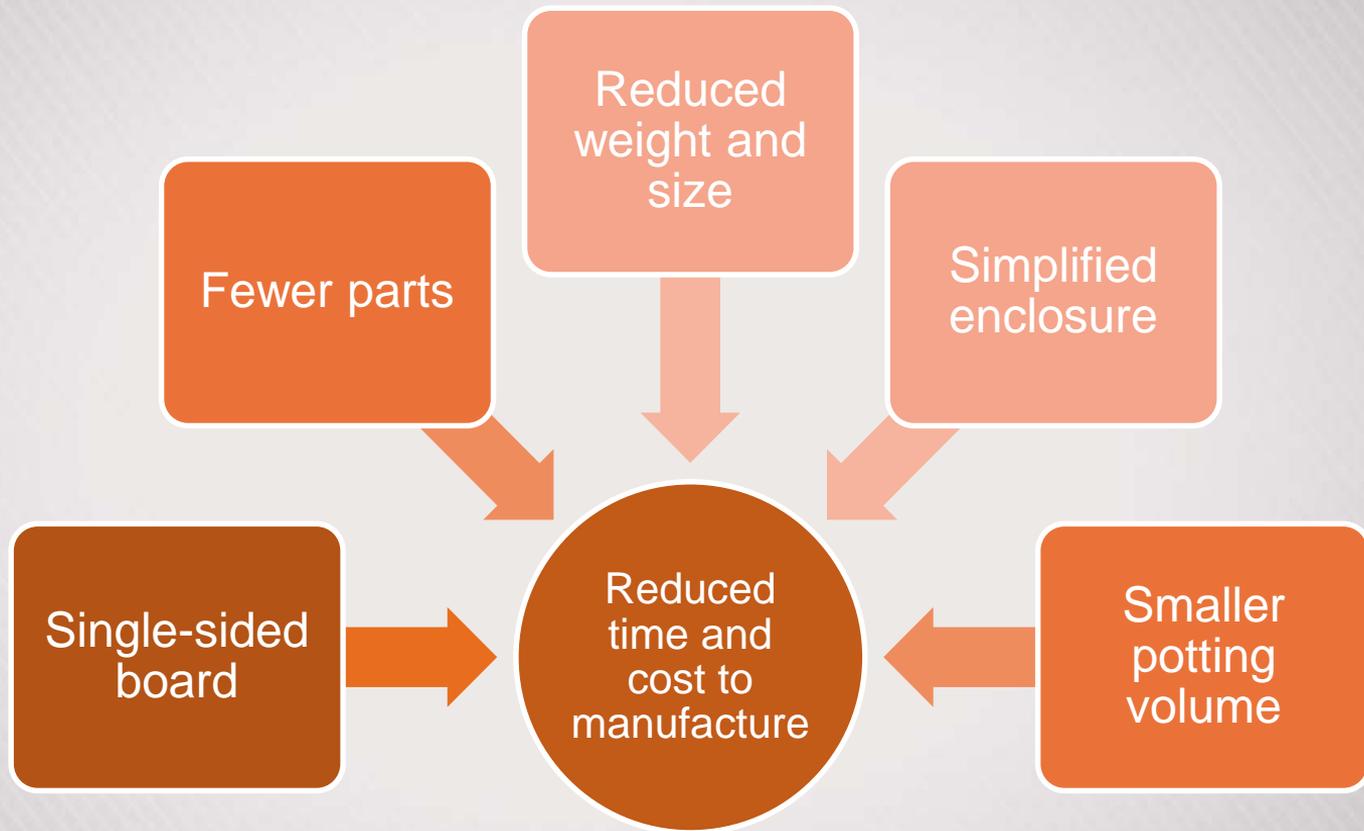
S290



S300



Design for reliability and manufacturability



Darien Spencer

VP of Manufacturing and Operations

Global industry-leading operations

Costs

- 15% year-over-year cost reduction demonstrated

Partners

- Global experts
- Highly leverageable

Quality & reliability

- >25 year useful life for microinverters
- Highest factory yield

Factories

- Highly automated
- Global, scalable, flexible

Inventory carrying

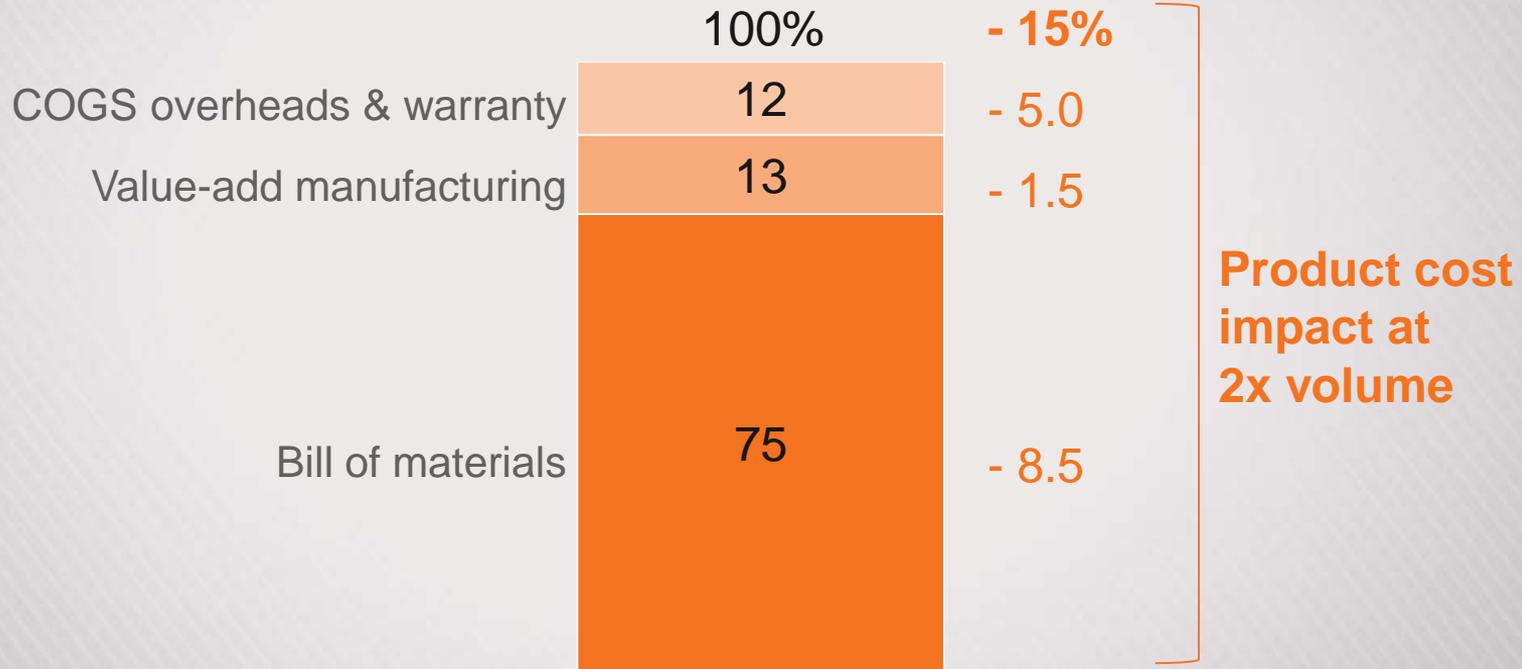
- Few SKUs

Distribution

- Global footprint
- Low cost
- Automated systems

Higher manufacturing volume reduces costs

Microinverter cost breakdown



Manufacturing cost drivers continue to improve

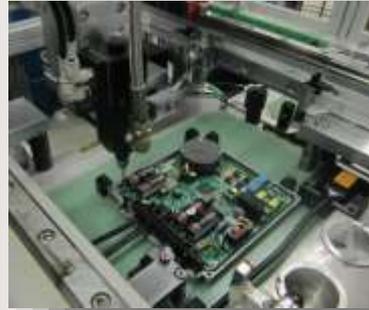
		2013	2015	2017
Bill of materials	Sourcing localization	Asia/Europe	Asia/Europe	Asia/Europe/LA
	Raw material and transformation	Manual	Semi-automated	Automated
	Component count	425	396	250
Value-add manufacturing	Labor/automation (units/quarter/operator)	1,000	2,500	5,000
	Process touchpoints	180	96	68
	Yield management (cum)	93%	99.5%	99.8%
	SKU management (lines)	2 SKU-specific automated + 2 manual	3 universal automated	4 universal automated
	Component lead time (average days)	65	52	45
	Depreciation/asset efficiency	Baseline	+25%	+50%
	COGS overheads	Baseline	+100%/unit	+200%/unit
	Automation line throughput (number/day/line)	7,500	11,000	15,000

Quality and reliability throughout the process

Enphase continues investment in quality and reliability infrastructure with commissioning of New Zealand QA lab



Manufacturing automation creates efficiencies

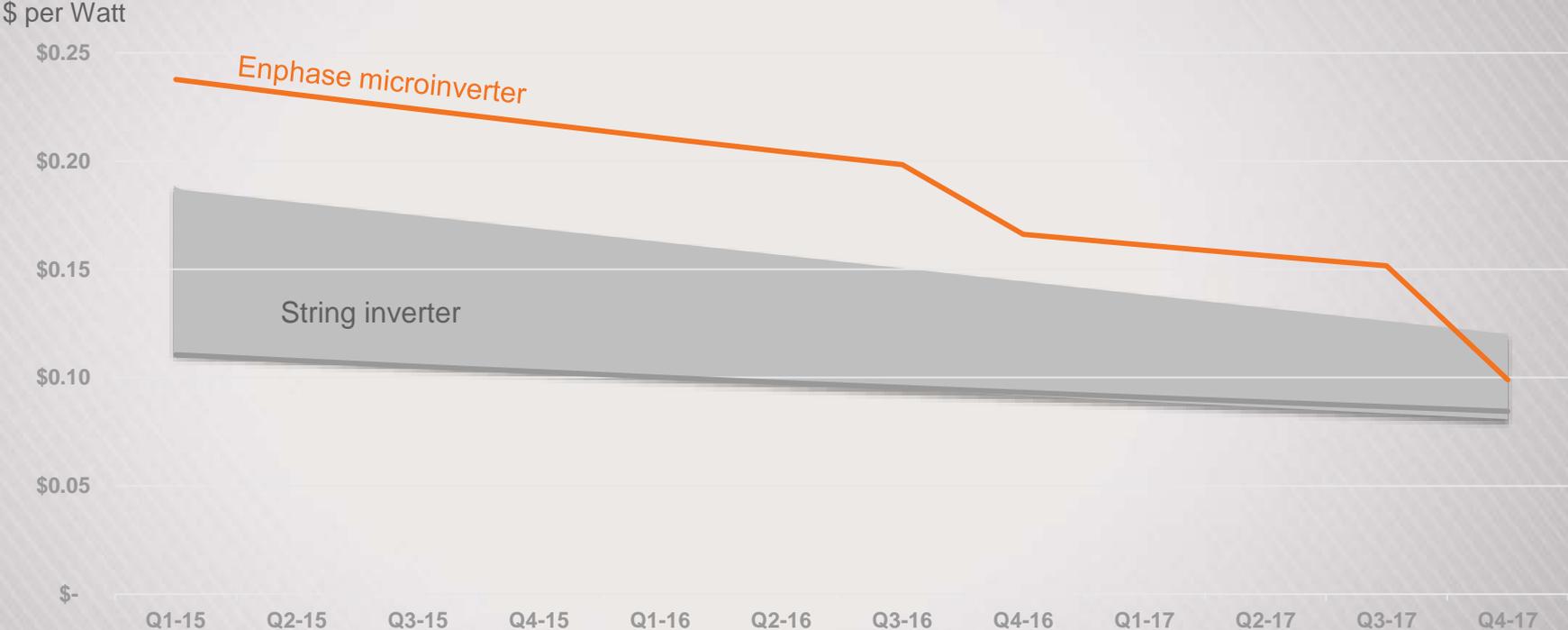




Stefan Zschiegner

VP of Product Management

50% cost reduction in 2 years

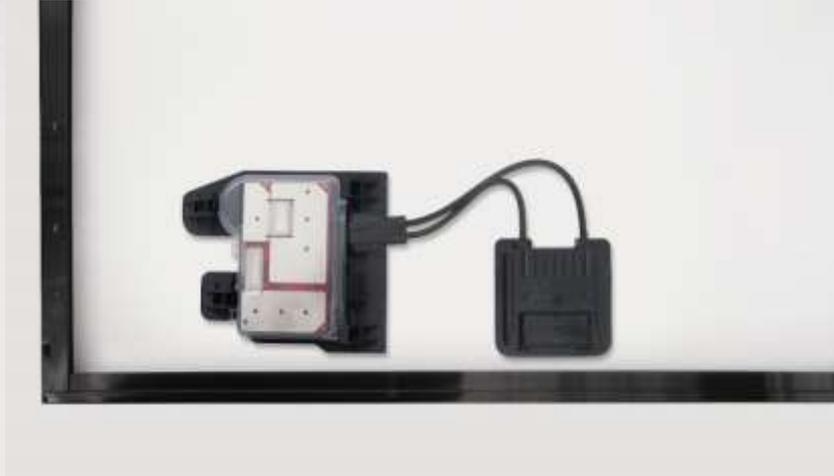


AC Module: A solar module with an integrated microinverter



- Lower cost
 - Microinverter cost savings: 2 cents per Watt
 - Module cost savings: 3 cents per Watt
 - Installation cost savings: 2 cents per Watt

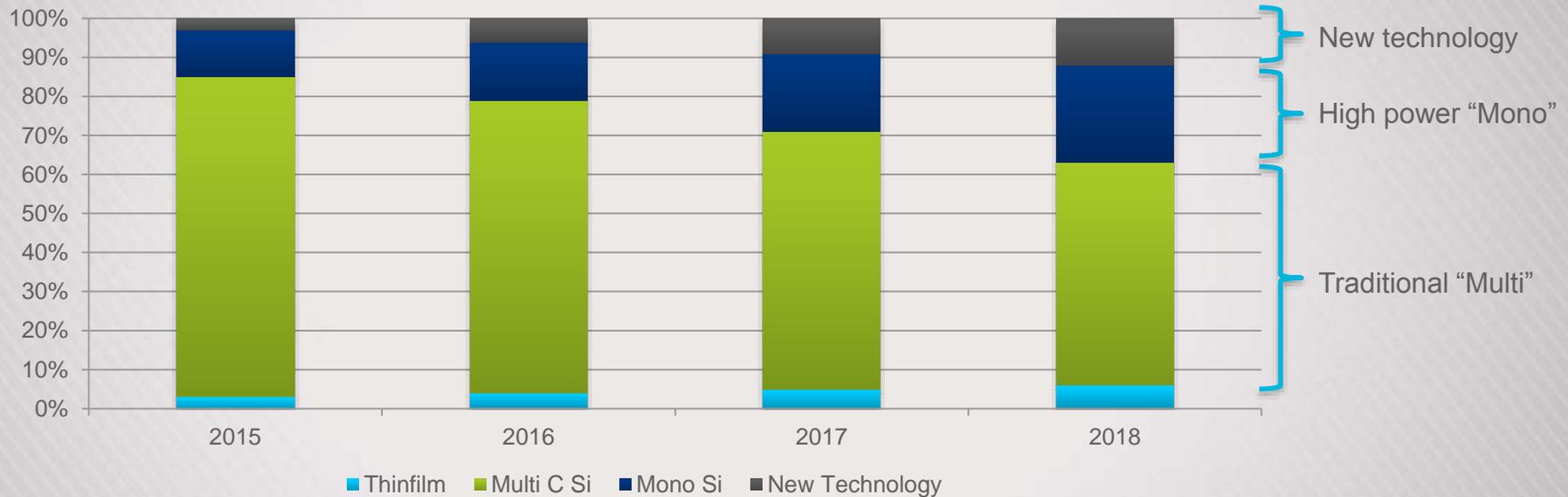
AC Module: A solar module with an integrated microinverter



- Lower cost
 - Microinverter cost savings: 2 cents per Watt
 - Module cost savings: 3 cents per Watt
 - Installation cost savings: 2 cents per Watt
- Simplified installation and logistics
 - Simplified design and installation process
 - Single SKU
 - Simplified logistics

Higher power modules uniquely benefit microinverters

Global PV module technology mix (in MW)





Raghu Belur

VP of Products and Strategic Initiatives

The **Enphase** home: Complete energy solution

Increase revenue per home from +\$1,000 to +\$6,000



Consumption monitoring and disaggregation

Enhancing the consumer engagement



Enphase AC Battery storage solution

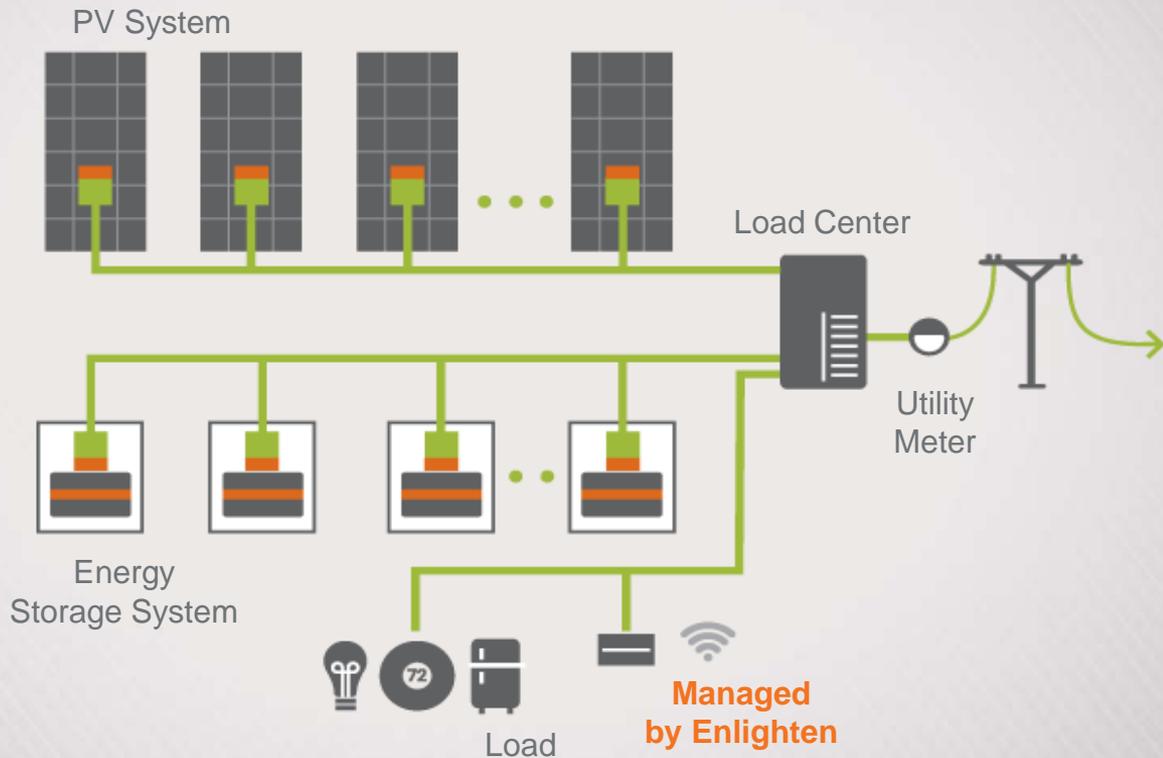
1.2 kWh energy capacity, 270W power, 10+ year lifetime

- Modular and scalable distributed architecture
- Highest lifetime value
- Seamless integration
- Safe and reliable



Enphase storage solution

Distributed PV (AC Module) and **Distributed** storage (AC Battery)



Enphase AC coupled versus DC coupled systems

Value

- Efficiency
- 2 cycles per day, >95% depth of discharge
- Less expensive to install

Modular

- Pay only for what you need
- Expandable

Reliability

- No single point of failure

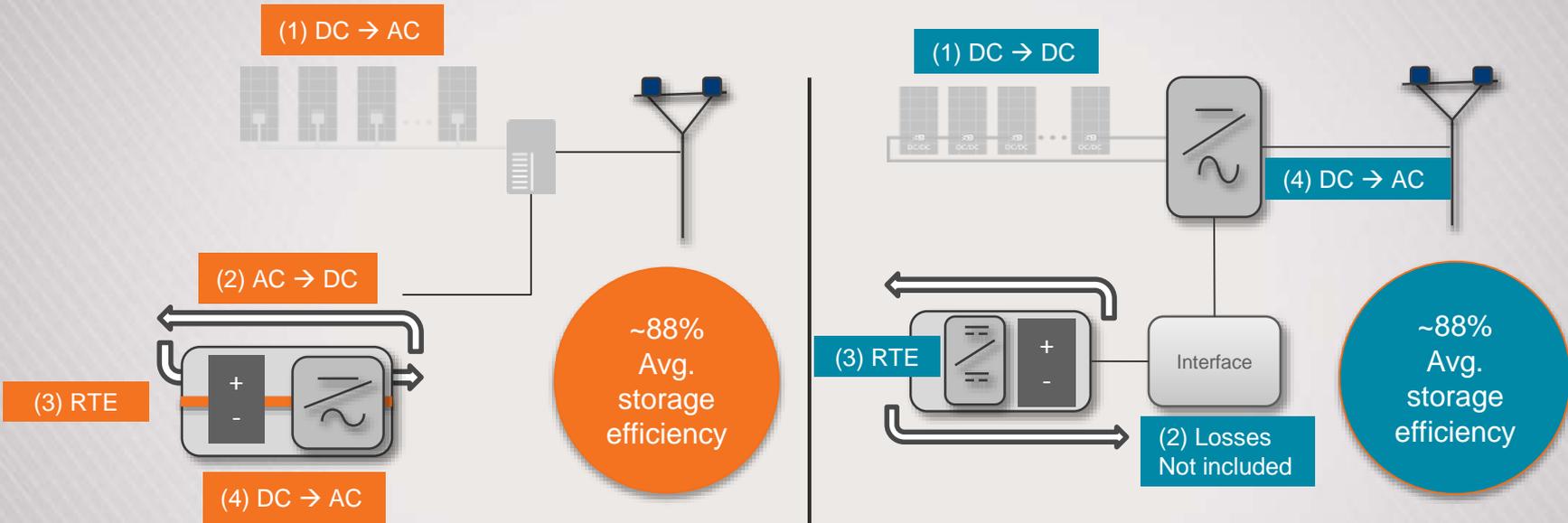
Safety

- No high voltage DC
- TUV safety certified LFP versus NCA and NMC chemistry

Retrofit

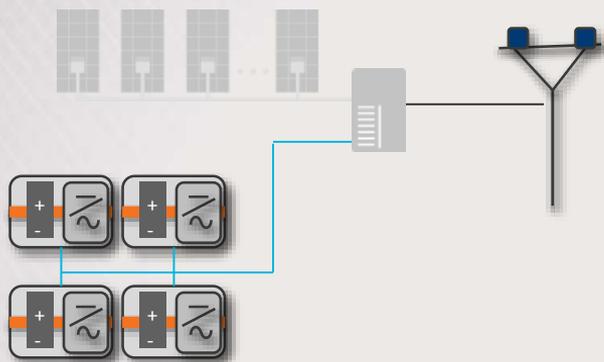
- Easy to retrofit any solar system

Efficiency in AC versus DC coupled systems



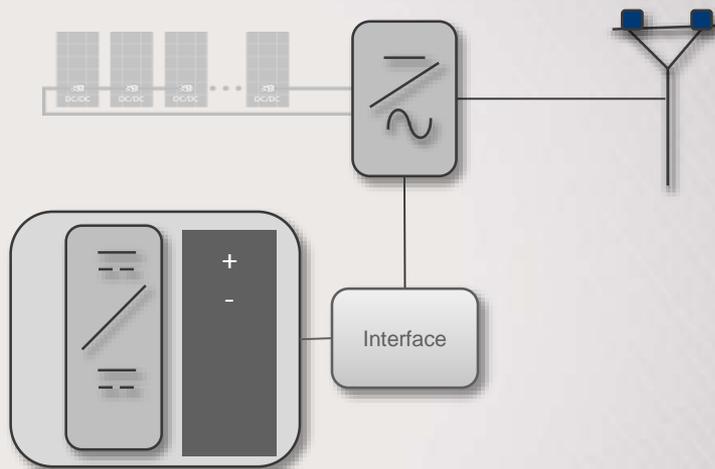
The AC coupled advantage

Enphase's distributed architecture is the clear choice for retrofits



Enphase AC Battery

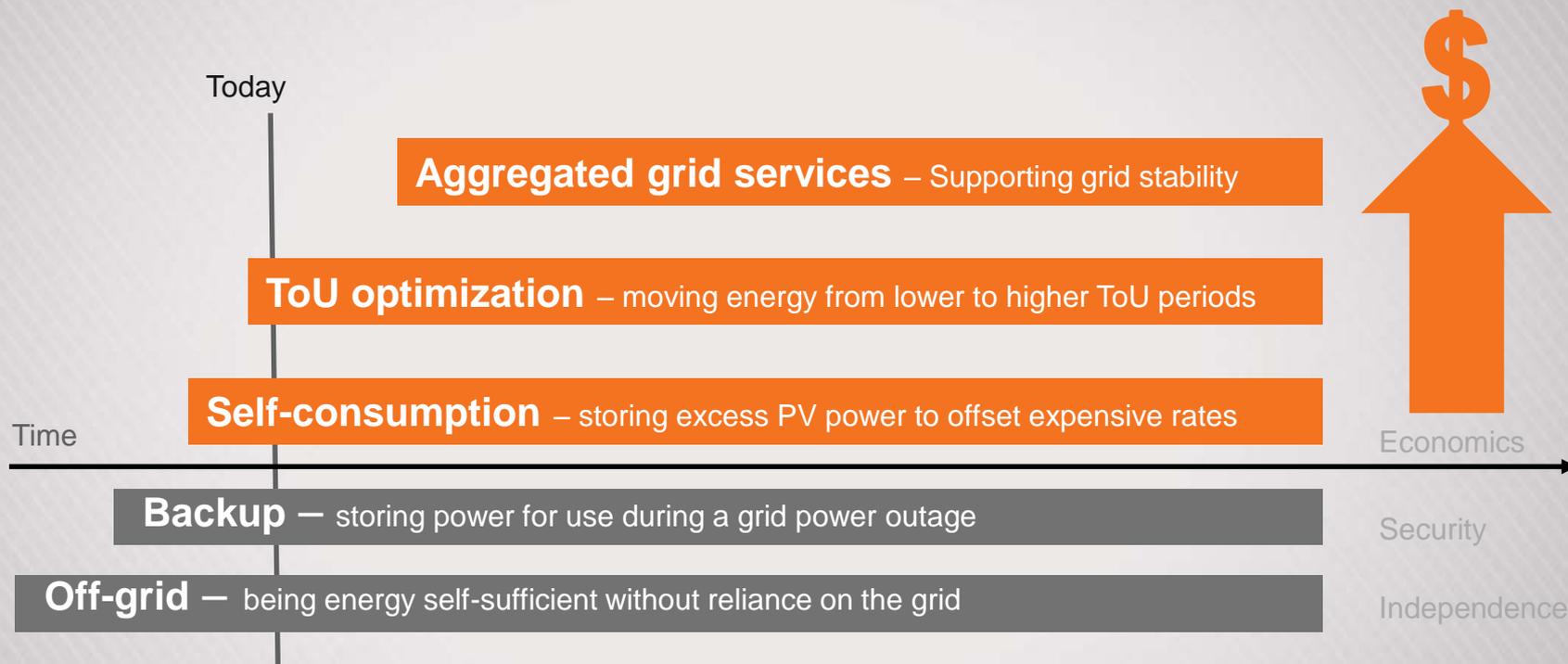
No need to replace existing inverters



DC coupled battery with string & DC optimizers

Must upsize inverter to accommodate battery

Evolution of use cases for storage





Stefan Zschiegner

VP of Product Management

Enlighten demo



Paul Nahi

President and CEO

Enphase goals

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- [2] Provide our partners with best-in-class power electronics, storage solutions, communications, and load control all managed by a cloud based energy management system**

The Enphase Promise:

We make solar simple
and energy smart.